



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-567-031
Job Sheet 177507



Part No: D350-567-031

Job Qty: 1 ea

Part Name: Interior Window For -015 & -025



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 6/13/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG DSI9745-011 REV A, IIN-D350-567 REV E SHEET 28 IPP Rev:A new issue 08-04-25 DD verified by: LL
IPP Rev:B 08-10-07 as per revD DD verified by: IPP REV:C 13.10.15 AS PER IIN REV:E DD VERF:JLM IPP
REV:D 16.04.25 as per chg002 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/13/18	6/13/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 02 2018
110	Packaging	1 pcs	6/13/18	6/13/18	0.00	0.00	Packaging1-3		JUN 04 2018
120	QC	1 pcs	6/13/18	6/13/18	0.00	0.00	QC4		JUN 04 2018
125	DC	1 pcs	6/13/18	6/13/18	0.00	0.00	DC		JUN 04 2018
130	Packaging	1 pcs	6/13/18	6/13/18	0.00	0.00	Packaging3		JUN 04 2018
140	QC21-FG	1 Ea	6/13/18	6/13/18	0.00	0.00	QC21		JUL 09 2018

Part Op 110 - cut as per drawing
Descriptions:

Fg033

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN526C632R12	Screw	8 Ea (8 ea)	90-Start up Operation	
D3210-1	Doubler For Interior Window -015 & -025	1 Ea (1 ea)	90-Start up Operation	
D3211-1	Bracket For Interior Window For -015 & -025	1 Ea (1 ea)	90-Start up Operation	
D3212-1	Replacement Interior Window For -015 & -025	1 Ea (1 ea)	90-Start up Operation	
D3213-041	Replacement Interior Door For -015 & -025	1 Ea (1 ea)	90-Start up Operation	
D5420-1	Doubler Plate	1 Ea (1 ea)	90-Start up Operation	
MS20426AD3-5	Rivet	8 Ea (8 ea)	90-Start up Operation	
MS20470AD4-5	Rivet, Universal Head	40 Ea (40 ea)	90-Start up Operation	
MS20470AD4-6	Rivet, Universal Head	90 Ea (90 ea)	90-Start up Operation	
MS20470AD4-7	Rivet, Universal Head	20 Ea (20 ea)	90-Start up Operation	
MS21042L06	Nut	8 Ea (8 ea)	90-Start up Operation	
MS21062L3	Nut Plate	4 Ea (4 ea)	90-Start up Operation	
NAS1149DN632J	Washer	8 pcs (8 ea)	90-Start up Operation	
D2463-0450	1/2" Seal-0.450"	1 Ea (1 ea)	90-Start up Operation	

5077578

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Container No: S077341

Part: D350-567-031

Job No: 177507

Serial No/Batch: S077341

Revision:

Inspector:

Exp Date:

Instructions:

06/02/2018

Date: 06/02/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	4	396	0
	AN526C632R12	8	151	0
	D2463-0450	1	3	0
	D3210-1	1	5	0
	D3211-1	1	3	0
	D3212-1	1	4	0
	D3213-041	1	5	0
	D5420-1	1	15	0
	MS20426AD3-5	8	8,142	0
	MS20470AD4-5	40	3,199	0
	MS20470AD4-6	90	3,574	0
	MS20470AD4-7	20	2,546	0
	MS21042L06	8	260	0
	MS21062L3	4	115	0
	NAS1149DN632J	8	324	0

Part Specifications

Specifications could not be found.

Plex 5/14/18 11:33 AM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003617	S077336	AN3-4A	Bolt	S060063	ST350	4
003617	S077335	AN526C632R12	Screw	S024841	ST327	8
003617	S077339	D3210-1	Doubler For Interior Window -015 & -025	S049865	ST438	1
003617	S039786	D3211-1	Bracket For Interior Window For -015 & -025	S039785	ST438	1
003617	S077338	D3212-1	Replacement Interior Window For -015 & -025	F164117	ST437	1
003617	S077337	D3213-041	Replacement Interior Door For -015 & -025	F163860	ST437	1
003617	S077340	D5420-1	Doubler Plate	S049955	ST162	1
003617	S077334	MS20426AD3-5	Rivet	F4533	GA007	8
003617	S077333	MS20470AD4-5	Rivet, Universal Head	S018536	ST311	40
003617	S077332	MS20470AD4-6	Rivet, Universal Head	S048899	ST310	90
003617	S077331	MS20470AD4-7	Rivet, Universal Head	FM134376-1	ST310	20
003617	S077330	MS21042L06	Nut	S049834	ST303	8
003617	S077329	MS21062L3	Nut Plate	S065260	ST300	4
003617	S077328	NAS1149DN632J	Washer	S024482	ST265	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D2463 (0450) S077578

Plex 6/2/18 9:19 AM dart.quirion.sonia

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: E

Date: 13.08.15